**I**()

25

30

## **CLAIMS**

- 1. An improved actuator for water heating/cooling and sanitary systems, including a driving motor and a related reducing unit operating on a spring preloaded shutter driving a component such as a valve, manifold or the like, **characterized** in that said actuator comprises, in a support framework,
- a) an electric motor comprising a miniaturized D.C. motor,
- b) a first reducing unit comprising a planetary reducing unit providing a high reduction ration,
- c) a second reducing unit arranged between the first reducing unit and an element operatively associated to the shutter, said second reducing unit including a worm screw for transforming a rotary movement into an axially reciprocating movement,
- d) a mechanical clutch element, operatively arranged between an output of said D.C. motor and an inlet of said first planetary reducing unit,
  - e) an electronic control card for controlling and driving said D.C. motor depending on a presettable heating/cooling program, and
- of) mechanic coupling means for coupling to said valve, manifold or the like, including the shutter to be driven.
  - 2. An improved actuator according to claim 1, characterized in that said miniaturized D.C. electric motor comprises a D.C. small motor having a power drain less than 1 W, preferably less than 0,6 W, and with an outer diameter equal to or less than 15 mm.
  - 3. An improved actuator according to Claim 1, characterized in that the first planetary reducing unit provides a reduction ratio greater than 1000, and that said first planetary reducing unit comprises three planetary gears rotating about two gear rings, said gear rings having a different number of teeth, preferably one of said gear ring having 1 tooth less than the other

10

15

20

25

30

gear ring, to provide a different RPM.

- 4. An improved actuator according to Claim 1, characterized in that said second reducing unit comprises a driving gear wheel and a second gear wheel or pinion having an inside threaded sleeve and housing with a threading engagement a worm screw element to transform a rotary movement into an axial reciprocating movement, wherein said worm screw element has an end operatively cooperating with a rod, or the like, of the shutter driving element.
- 5. An improved actuator according to Claim 4, **characterized** in that said worm screw element has, at a top thereof, a further end visually projecting from a bell housing support and operating as a visual element for visually indicating the position of said shutter and/or as a limit switch driving element.
- 6. An improved shutter according to Claim 1, characterized in that said shutter comprises a support framework including a middle support supporting said first reducing unit with said mechanical clutch and said second reducing unit, a support base which can be coupled to said middle support, and a cage element having legs which can be plugged in said support base for protecting said electric D.C. motor.
- 7. An improved actuator according to one or more of the preceding claims, <u>characterized</u> in that it comprises a covering cap which can be coupled, preferably in a removable manner, for example by a snap type of engagement, to said actuator support framework.
- 8. An improved actuator according to Claim 7, characterized in that said covering cap is made, at least at a region thereof, of a clear material to detect a position of a signaling element indicating the instantaneous position of said shutter.
- 9. An improved shutter, according to Claim 1, characterized in that said mechanical coupling means for coupling

to said valve, manifold or the like, comprise a plurality of differently arranged adapters each of which can be coupled to a valve, manifold or the like of a desired maker.